

CAD-CUT® Thermo-FILM® Heat Transfer Vinyl

Application Instructions

1-Color Application Instructions

Time:

6-8 seconds

Temperature:

330°F / 165°C

Pressure:

Medium

Peel:

Hot

2-Color Application Instructions

Time:

Tack background 2 seconds, peel hot, place foreground on top, 10 seconds

Temperature:

330°F / 165°C

Pressure:

Medium

Peel:

Hot

Heated Lower Platen - 100% Polyester

Time:

10 seconds

Upper:

270°F

Lower:

320°F

Pressure:

60 psi (#6/Medium on Hotronix)

Peel:

Hot

Heated Lower Platen - 95% Polyester / 5% Spandex / Triblend

Time:

30 seconds

Upper:

270°F

Lower:

290°F

Pressure:

60 psi (#6/Medium on Hotronix)

Hotronix® 360 IQ™ Hat Press

Time:

45 seconds

Upper:
280°F

Lower:
320°F

Pressure:
Medium

Peel:
Warm/Cold

Cover Sheet:
1/8" Foam Pad

Special Notes

Power Platen not recommended for use with 100% cotton fabrics. For blends with high cotton content proceed with caution. Test application using upper heat only, if it scorches test using lower heat. Decrease pressure for smaller Power Platen sizes.

Care Instructions

Machine wash inside-out using mild detergent.

Do not use bleach. Dry at a normal dryer setting on household machines. Do not dry clean.

Storage

Store in a cool and dry area around 65 to 70 degrees Fahrenheit with 50% relative humidity. Keep away from direct heat, sunlight and humidity. Recommended shelf life is one year.

Material/Fabric Compatibility

- 100% Cotton
- 100% Polyester
- 100% Preshrunk Cotton
- Cotton/Poly Blends

Note

The recommended time, temperature, and pressure settings are for Stahls' Hotronix® heat press machines. Settings on other heat presses may vary.